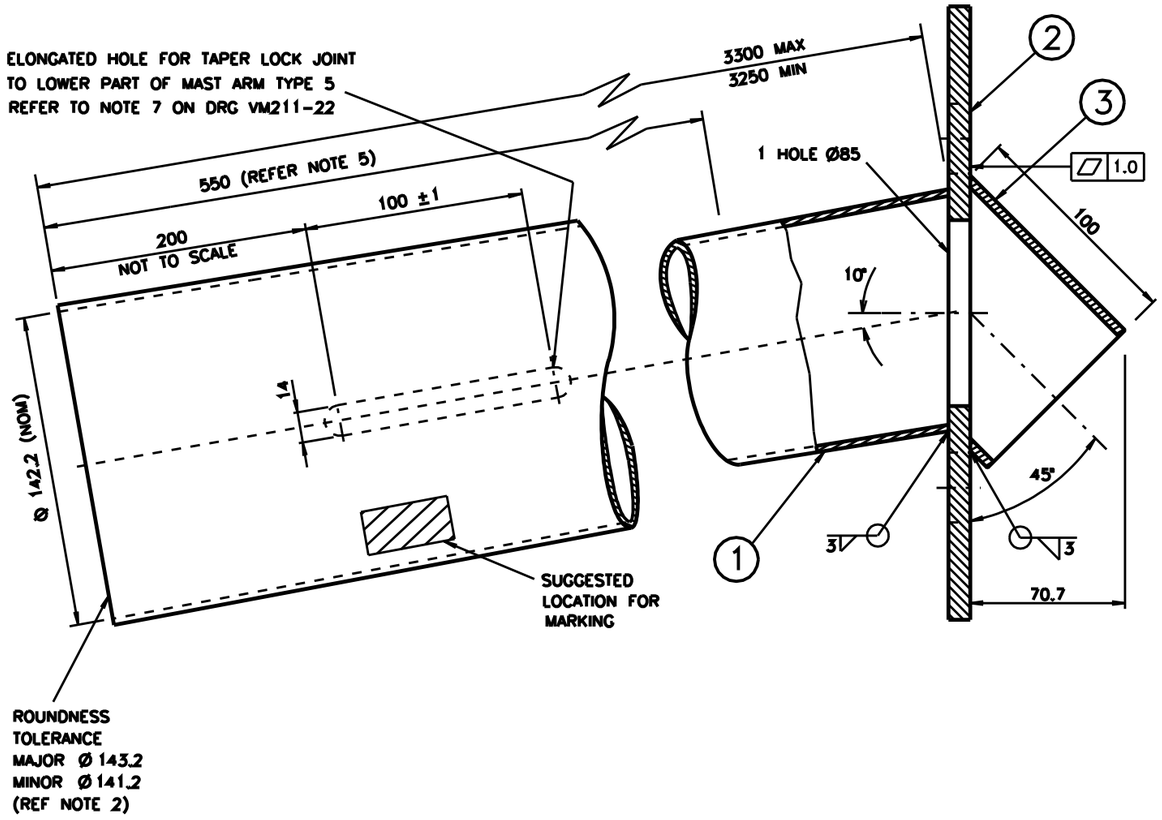

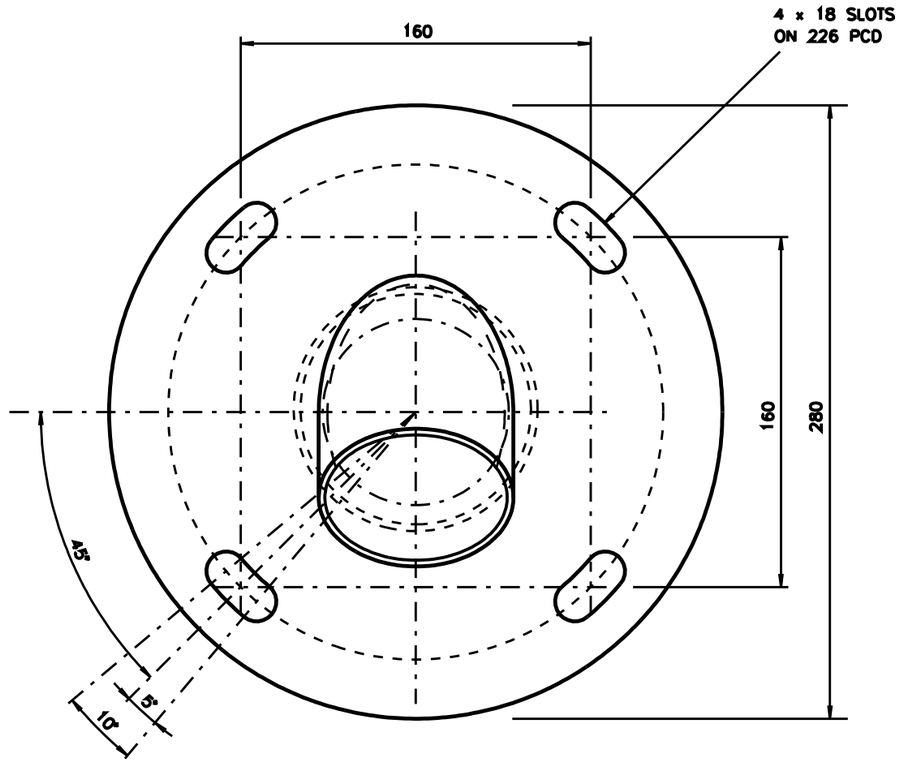

NOTES

1. THIS DRAWING SHOULD BE READ IN CONJUNCTION WITH SPEC MA/1.
2. THE INSIDE CIRCUMFERENCE AT OPEN END OF TAPERED TUBE TO BE 447 ±1.
3. ALL WELDING TO BE IN ACCORDANCE WITH AS/NZS 1554 PART 1.
4. DEBURR, REMOVE ALL SHARP EDGES & WELDING SCALE.
5. A SMOOTH SURFACE & AN EVEN GALVANISING THICKNESS (63um) IN ACCORDANCE WITH AS/NZS 4680 IS REQUIRED TO ENSURE EASE OF ASSEMBLY OF THE OUTREACH. INNER SURFACE OF TUBE (ITEM 1) TO BE FREE OF EXCESS GALVANISING AND SEAMWELD TO BE GROUND FLUSH WITHIN 550mm FROM OPEN END.
6. ALL THREADS TO BE CLEARED AFTER GALVANISING.
7. TOLERANCE OF DIMENSIONS UNLESS OTHERWISE SHOWN: ANGULAR ±1°
   - LOCATION OF HOLE CENTRES ±0.5
   - FOR DIMENSIONS UP TO AND INCLUDING 160 ±0.5
   - FOR DIMENSIONS OVER 160 ±2

DIMENSIONS ARE IN MILLIMETRES

ITEM	DESCRIPTION	MATERIAL	FINISH	QTY
3	FLANGE HOOD CHS 88.9 x 4 TO AS1163	MILD STEEL	HD GALV SEE NOTES 5 & 6	1
2	MOUNTING PLATE 10mm THICK TO AS/NZS 3678 OR AS/NZS 3679	MILD STEEL		1
1	TUBE TAPERED 1:100 ON DIA, 3.0 MIN WALL THICKNESS	HR340 TO AS/NZS 1594		1

C ISSUE 07-02-00
J/1 TC2341
PLAN REDRAWN.
NOTE 8 ADDED.
STDS UPDATED.
IH BWT

D ISSUE 07-04-06
ELBOW REPLACED BY
FLANGEHOOD.
Ø85 HOLE WAS TAPPED
HOLE FOR 2.5 INCH
BSP.
SHEET SIZE WAS A3.
MTG PLATE WAS 200 SQ
WITH 4 x Ø18 HOLES.
IH BWT

REFERENCE DRAWINGS

MECH ASSEMBLY	VM211-26
LOWER PART MA	VM211-22

SUPPLY CAT NO
18233630

DRAWN IS 29-7-87
CHECKED RVC 26-9-89
PASSED B TAYLOR 08-12-1989
APPROVED
FR HULSCHER
MANAGER EQUIPMENT & STDS
DATE 08-12-1989

ROADS AND TRAFFIC AUTHORITY OF NSW
TRAFFIC SIGNALS

MECHANICAL DETAIL OF OUTREACH FOR MAST ARM TYPE 5L

SHEET SIZE	FILE NO	SCALE	SHEET NO
A2		1:2 (OR AS SHOWN)	

SUPERSEDES ISSUE C | ISSUE D

REG NO
VM211-23