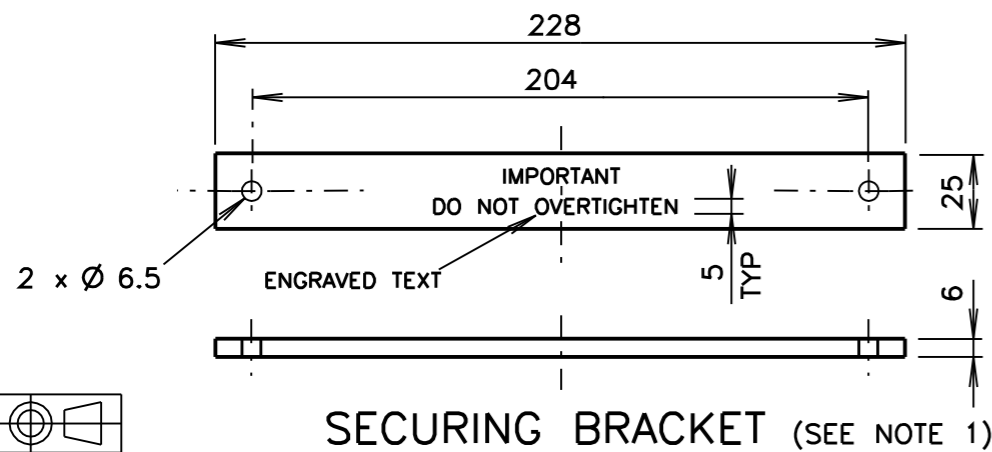


ASSEMBLY DETAIL

NOTES

1. LETTERING ON ITEM 5 TO BE ENGRAVED AND FILLED BLACK.
2. ALL WELDING SCALE TO BE REMOVED FROM SUPPORTING CRADLE BEFORE HOT DIPPED GALVANISING IN ACCORDANCE WITH AS 1650.
3. THERMOFIT RT 190-1 UTILITY HEAT SHRINK TUBING OR APPROVED EQUIVALENT TO BE SHRUNK OVER THE BOLTS TO HOLD THEM IN PLACE.
4. MANUFACTURERS IDENTIFICATION AND DATE OF MANUFACTURE TO BE LEGIBLY AND DURABLY MARKED.
5. TOLERANCE OF ALL DIMENSIONS UNLESS INDICATED OTHERWISE:
  - GENERAL TOLERANCE ±1.0mm.
  - BETWEEN HOLE CENTRES ±0.5mm.

DIMENSIONS ARE IN MILLIMETRES



ITEM	DESCRIPTION	MATERIAL	FINISH	QTY
7	'THERMOFIT' RT 190-1 30 LONG OR APPROVED EQUIVALENT (BLACK)	SEE NOTE 3	NATURAL	2
6	HEX HEAD BOLT M6 x 150, THREAD 50 LONG TO AS 1275 (SEE NOTE 4)	STAINLESS STEEL	NATURAL	2
5	SECURING BRACKET (SEE NOTE 1)	RIGID PVC	INDUSTRIAL GREY	1
4	WING NUT M6	STAINLESS STEEL	NATURAL	2
3	SUPPORT ARM 20 x 6 FLAT x 73 LONG	MILD STEEL	HD GALV (SEE NOTE 2)	4
2	BOLT HEAD RESTRAINERS 10 x 3 FLAT x 20 LONG	MILD STEEL		4
1	BASE PLATE 6 THICK	MILD STEEL	1	

G ISSUE 23-02-96  
JI TC2332 PLAN  
REDRAWN. BWT  
RVC

H ISSUE 27-01-00  
JI TC2999 DIM 144  
& NOTE 5 ADDED. BWT  
RVC

REFERENCE DRAWINGS  
U/G FUSE INSTALL VE500-11  
U/G FUSE ASSBLY VE500-10

SUPPLY CATALOGUE NO  
18231220

ROADS AND TRAFFIC AUTHORITY OF NSW  
TRAFFIC SIGNALS

MECHANICAL AND ASSEMBLY DETAILS OF  
THE SUPPORT CRADLE & SECURING BRACKET  
FOR THE UNDER GROUND FUSE BOX

SCALE  
1:2.5

SUPERSEDES: ISSUE F

DRAWN AS 22-01-86  
CHECKED RB 31-01-86  
PASSED B TAYLOR  
11-09-1987

APPROVED: 10-09-1987  
MANAGER F HULSCHER  
EQUIPMENT AND STANDARDS

ISSUE  H

VM052-5