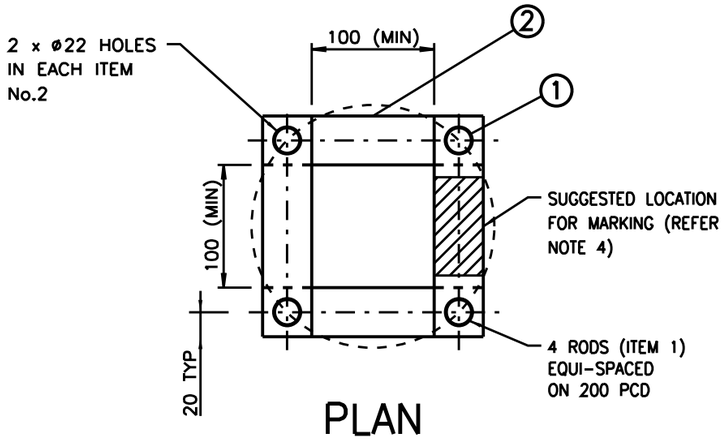
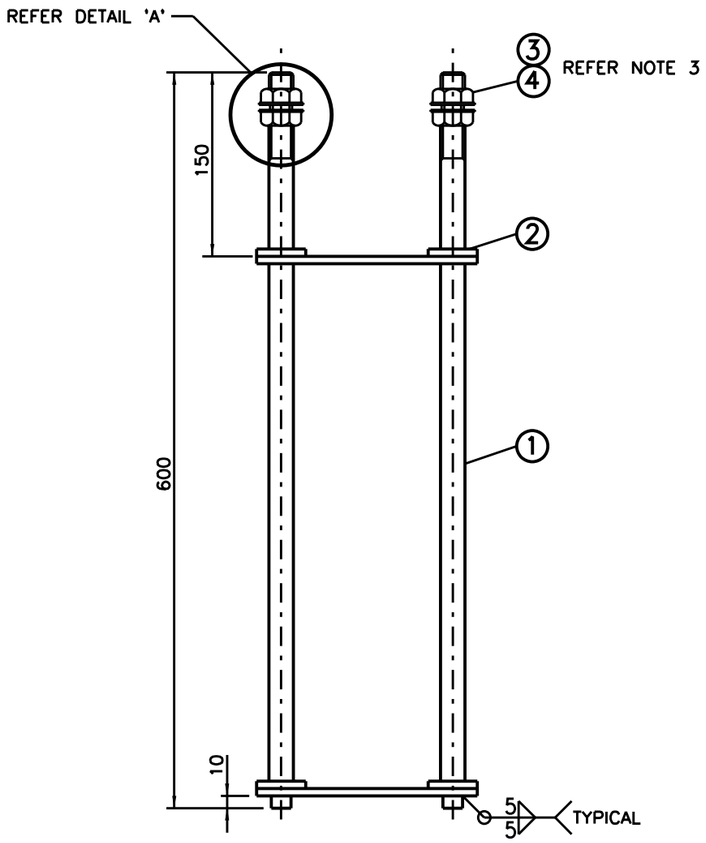


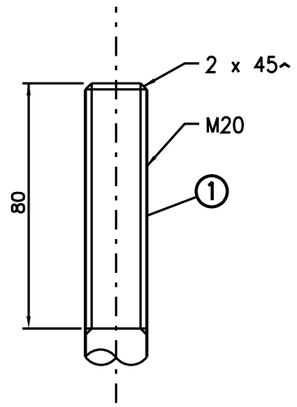
PLAN

SCALE 1:5



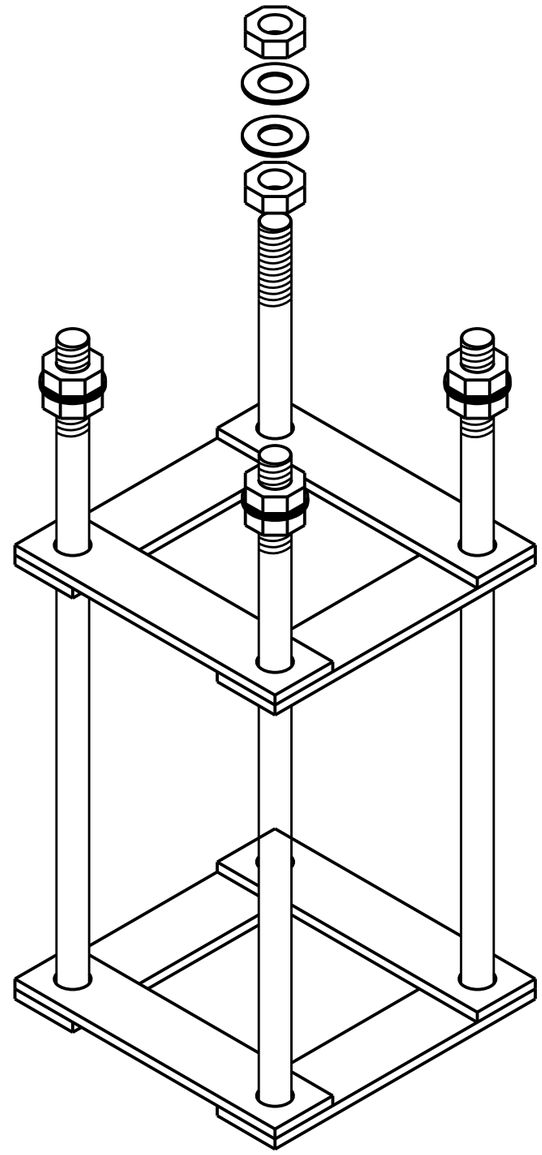
ELEVATION

SCALE 1:5



DETAIL 'A'

SCALE 1:2



DIMETRIC VIEW

N.T.S.

NOTES:

1. ALL WELDING SHALL BE IN ACCORDANCE WITH AS/NZS 1554 PART 1.
2. AFTER WELDING, ITEMS 1 & 2 TO BE HOT DIPPED GALVANIZED IN ACCORDANCE WITH AS/NZS 4680 AND THREADED ENDS OF ITEM 1 IN ACCORDANCE WITH AS 1214.
3. ITEMS 3 & 4 SHALL BE SUPPLIED AND FITTED (AS SHOWN) BY THE MANUFACTURER.
4. MANUFACTURER'S IDENTIFICATION AND DATE OF MANUFACTURE TO BE MARKED CLEARLY, INDELIBLY AND WATERPROOF.
5. THE GALVANIZING SURFACE SHALL BE FREE FROM SHARP PROJECTIONS, DROSS AND DAGS.
6. TOLERANCE: ± 2mm UNLESS OTHERWISE INDICATED.
7. THE SPACE BETWEEN THE FLAT BARS SHALL ALLOW FOR THE INSTALLATION OF AN 80mm HEAVY DUTY CONDUIT BEND BELLMOUTH O.D.

ITEM	DESCRIPTION	MATERIAL	FINISH	QTY
4	FLAT WASHER M20 NORMAL SERIES TO AS 1237	M.S.	GALV. to AS/NZS 4680	8
3	HEX. NUT M20 TO AS/NZS 1112	M.S.	GALV. to AS/NZS 1214	8
2	FLAT BAR 40x6 TO AS/NZS 3679	M.S.	GALV. to AS/NZS 4680	8
1	ROD ø20 STEEL ROUND TO AS/NZS 3679	M.S.	GALV. to AS/NZS 4680	4

A ORIGINAL ISSUE

B ISSUE 25.11.09
BOLT CENTRES WERE 180, NOW CHANGED TO 200 PCD.
AP BWT

C: ISSUE 5-11-2010
ITEM 4 WAS LARGE SERIES.
AK. B.W.T.

D ISSUE 08-07-13
TYPE 8 POST ADDED.
CAT No ADDED. BWT.
LC.

E ISSUE 16-05-18
CRITICAL 100mm DIM ADDED BETWEEN FLAT BARS. NOTE 7 ADDED.
IH BWT

REFERENCE DRAWINGS	
Post Footing	VC002-59
Post Type 7	VM202-15
Post Type 8	VM202-25

SUPPLY CATALOGUE No.

18234549

ROADS AND MARITIME SERVICES
TRAFFIC SIGNALS

HOLDING DOWN BOLT ASSEMBLY FOR TYPE 7 & 8 POSTS

SCALE
AS SHOWN

SUPERSEDES:

DRAWN	F.P. 19/02/09
CHECKED	I.H. 22/02/09
PASSED	B TAYLOR 25-02-09

APPROVED: –
SUNIL SRIVASTAVA
25-02-09
MANAGER EQUIPMENT & STDS

ISSUE A B C D E

VC002-60